



## **Precise and Stable SF<sub>6</sub> Gas Analyzer**

- Simultaneous measurement of humidity,  ${\rm SF_6}$  purity and  ${\rm SO_2}$  concentration
- Integrated gas recovery system with automatic pump back
- Fully automated SF<sub>6</sub> gas testing
- Fundamental drift-free measuring principle
- Measurement results at SF<sub>6</sub> compartment or standard pressure
- Intuitive color touch screen user interface
- User verifiable calibration
- Robust case for easy transportation



#### Optimum SF<sub>6</sub> Gas Analysis Solution

The 973-SF<sub>6</sub> is an advanced analyzer for the measurement of humidity, SF<sub>6</sub> purity and SO<sub>2</sub> concentration in SF<sub>6</sub> gas insulated switchgears (GIS) and other high voltage equipment. With its internal gas containment and recovery system, the 973-SF<sub>6</sub> provides a high quality and environmentally safe measurement solution within a single, self-contained unit.

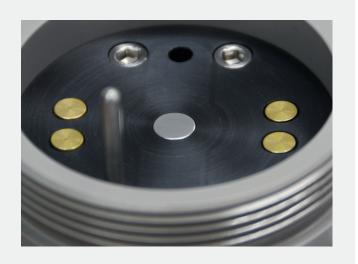
Pure  $SF_6$  is the standard filling within GIS, but over time gas compartments become contaminated with water vapor ( $H_2O$ ) through permeation and by desorption from internal components.

Whilst water vapor and  $SF_6$  do not normally react with each other, in the presence of a high-energy discharge, hydrogen and oxygen disassociated from water vapor will react with the sulfur and fluorine from  $SF_6$  to form decomposition by-products. These include sulfur dioxide ( $SO_2$ ) and hydrofluoric acid (HF) that are corrosive to the internal components of gas compartments.  $SF_6$  with low water vapor content (low humidity) significantly reduces the potential for formation of these corrosive compounds, which is why accurate and repeatable measurement data is an invaluable part of any GIS preventative maintenance program.

# Accuracy and Repeatability using Advanced Chilled Mirror Technology

A polished mirror surface is cooled to the point at which condensation forms on the mirror surface, then the temperature is measured. Since this condensation temperature is specific to water vapor concentration, highly precise results are achieved without the need for humidity sensors.

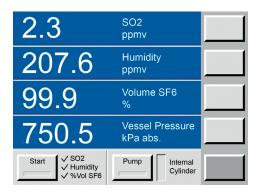
Chilled mirror technology is the most accurate and reliable humidity measurement technique available. Since the 973-SF $_6$  employs the same condensation principle in the determination of SF $_6$  purity, the same high levels of repeatability and long-term stability are attained for both key SF $_6$  measurements.



#### Innovative and Cost Effective SF<sub>6</sub> Analysis

Unlike dew point humidity sensor-based systems that rapidly and continually drift out of specification, the 973-SF<sub>6</sub> chilled mirror technology relies on the drift-free physical principles of condensation formation. Whilst sensor-based systems may

have a lower initial acquisition cost, on-going charges for sensor replacement, re-calibration, and the lower reliability of their measurements, make the  $973-SF_6$  a more cost effective option, precise and long term solution.



#### **Intuitive User Interface**

Measurement results are clearly presented on a clear full color touch screen in the units of choice. Results are held on the display for user notation and can easily be imported into Microsoft Excel using the software and cable supplied. The 973-SF $_6$  data format is compatible with test procedures issued by all major SF $_6$  equipment manufacturers and standards organizations such as Cigré and IEC.

#### **User Verifiable Calibration with Ice Test Function**

The melting point of ice at atmospheric pressure is always 0 °C. The  $973\text{-}SF_6$  takes advantage of this fundamental value to provide users with an immediate check of calibration stability with the Ice-Test function. During this automatic test, the mirror is cooled below 0 °C, causing water vapor from the air to condense and freeze on the mirror surface. The mirror is then warmed and whilst observing the mirror, the user simply presses the on-screen button to confirm the point at which the ice melts. The  $973\text{-}SF_6$  measures the mirror temperature at this point and provides a pass/fail indication on screen. The test can be repeated as often as required without affecting instrument performance.



#### **Easy to Use and Minimal Maintenance**

Taking a measurement using the  $973\text{-SF}_6$  could not be easier. Once connected to the gas compartment using the couplings provided, the user simply starts an automated test sequence and the instrument does the rest. Measurement results are held on the instrument display until the next measurement is started by the user, and  $\text{SF}_6$  gas pump back can be user programmed to take place as part of the automated sequence. Full analysis and gas pump back is typically completed within 10 minutes and without user supervision.

 $973\text{-}SF_6$  maintenance is limited to occasional mirror cleaning and physical inspection of gas hoses. Automated tests and user warnings for key operational parameters such as pumping capability, cylinder capacity and correct pressurization allow the system to be easily managed by the user. There is no need for regular sensor replacement or return of the instrument for recalibration.



#### **Zero Emission Gas Analysis**

The  $973\text{-}SF_6$  includes integrated gas recovery, allowing analysis to be performed without emission of  $SF_6$  gas to atmosphere. During measurement, the  $973\text{-}SF_6$  pumps a sample from the gas compartment through the measuring head and into the internal storage cylinder. Once testing is completed, the gas can be pumped straight back to the compartment. Optionally, it may be held within the  $973\text{-}SF_6$  for later pump back into a waste cylinder. The  $973\text{-}SF_6$  incorporates a completely sealed, high-pressure pump and gas path for precise, zero-emission gas analysis.





### SO<sub>2</sub> Measurement

The  $973-SF_6$  is available with integrated measurement of  $SO_2$  concentration (ppm<sub>v</sub>). The electrochemical  $SO_2$  measurement cell is conveniently located on the rear panel for simple user replacement with low cost, pre-calibrated, interchangeable  $SO_2$  modules. From 2012, all new  $973-SF_6$  instruments are ready for  $SO_2$  measurement, so if required, this option may be field upgraded by means of a plug-in sensor module and a software activation key. Earlier instruments can also be factory upgraded; please contact MBW or your local representative for guidance. All  $SO_2$  sensors supplied by MBW are calibrated before delivery.

### Transportable, Robust and Complete Analyzer Set

The  $973-SF_6$  is supplied in a robust, shock-resistant, waterproof case that is suitable for use on-site and for transportation.

Included in the instrument case:

- 6 m self-sealing armored sample tube
- Self-sealing DN8 and DN20 couplings
- USB stick with Excel Data Collection file
- Calibration Certificate

- 2.5 m power cable
- Maintenance kit
- Operating manual



### **Quality Assurance**

High precision together with excellent reliability and stability make the 973-SF<sub>6</sub> the gas analyzer of choice for the major switchgear manufacturers.

All new and serviced instruments are delivered with a traceable calibration certificate that complies with the requirements of Quality Management Systems such as ISO9001 and to provide the user with confidence in the measurements obtained.



| Specifications:  | 973-SF <sub>6</sub>   |  |
|--|---|--|
| Measuring Range Frost/Dew Point Humidity content by volume Humidity content by weight Volume SF <sub>6</sub> Inlet pressure  | -50+20 °C<br>4020'000 ppm <sub>v</sub><br>52'500 ppm <sub>w</sub><br>80100%<br>1201'000 kPa abs.  |  |
| Accuracy Frost/Dew point ppm <sub>v</sub> /ppm <sub>w</sub> Volume SF <sub>6</sub> Pressure  | $\leq \pm 0.5$ °C<br>$\leq \pm 1$ ppm +6% of reading<br>$\leq \pm 0.5\%$<br>$\leq \pm 3$ kPa  |  |
| Digital I/O Thermoelectric mirror cooling Mirror temperature sensor Display Internal gas tubes SO <sub>2</sub> preparation Gas connections Couplings External sample gas tube ORIS Transport case Power cable Operating instructions Calibration certificate | RS-232 3-stage RTD (Pt100) 5.7" LCD with touch screen Stainless Steel 316L / FEP Mechanically and electrically prepared, measurement cell cover fitted Self-sealing quick connect fitting (Swagelok® QM Series) Self-sealing SF <sub>6</sub> coupling DN8 (VWF-02/8) and DN20 (VK/F-02/20) Self-sealing 6 m stainless steel armored PTFE tubing Optimum Response Injection System Custom fit foam lined Peli 1620 2.5 m English, German, French or Italian Pressure calibration, 2-point dew/frost point, 3-point %Volume SF <sub>6</sub> |  |
| <b>Optional</b> Internal SO <sub>2</sub> -Module   | $\begin{array}{llllllllllllllllllllllllllllllllllll$  |  |
| Additional Information  Supply voltage Supply voltage fluctuations Power consumption Pump back pressure max. Cooling Operational conditions Storage temperature Outdoor use  | 100-120 VAC / 200-240 VAC, 50/60 Hz (auto switching) up to ± 10% of nominal voltage / Overvoltage category II Rated pollution degree 2 200 Watt 900 kPa Air -10+40 °C, 98 %rh, non-condensing, altitude up to 2000 m -20 °C+50 °C Permissible, instrument must be protected against exposure to water.  |  |
| Weights & Dimensions Width Height Depth Weight 973-SF <sub>6</sub> V3.1 04.2016 We reserve the right to change   | Instrument         In Transport Case           420 mm         650 mm           155 mm         370 mm           390 mm         510 mm           16.5 kg         32 kg           design or technical data without notice.   |  |



### **Ordering Information**

|   | Order Code   |
|---|--|
| $973-SF_6$ Analyzer, $SO_2$ ready Including transport case, 6 m stainless steel armored PTFE sample tube, DN8 and DN20 fittings   | 100054   |
| Options:  SO <sub>2</sub> measurement module 100 ppm <sub>v</sub> (factory fit) SO <sub>2</sub> measurement module 500 ppm <sub>v</sub> (factory fit) SO <sub>2</sub> measurement module 100 ppm <sub>v</sub> (sensor and software activation key for SO <sub>2</sub> ready 973) SO <sub>2</sub> measurement module 500 ppm <sub>v</sub> (sensor and software activation key for SO <sub>2</sub> ready 973) SO <sub>2</sub> measurement module 100 ppm <sub>v</sub> (retro-fit by return to MBW*) SO <sub>2</sub> measurement module 500 ppm <sub>v</sub> (retro-fit by return to MBW*) Additional 1 year warranty upgrade (max. 3 years) | 103608<br>103920<br>103941<br>103942<br>103921<br>103729<br>103632 |
| Accessories:  6 m stainless steel armored PTFE tube 12 m stainless steel armored PTFE tube 3 m stainless steel armored PTFE tube 3 m stainless steel armored PTFE tube extension with quick coupling 6 m stainless steel armored PTFE tube extension with quick coupling 973-SF <sub>6</sub> Software USB stick, RS-232 cable, USB adapter  | 102764<br>102674<br>103640<br>103464<br>103465<br>102968           |
| Spare parts:  SO <sub>2</sub> sensor module 100 ppm <sub>v</sub> including calibration SO <sub>2</sub> sensor module 500 ppm <sub>v</sub> including calibration SO <sub>2</sub> sensor module 100 ppm <sub>v</sub> including calibration, exchange SO <sub>2</sub> sensor module 500 ppm <sub>v</sub> including calibration, exchange   |  |
| For the complete range of options and accessories, please contact us and request our pricelist.   |  |

 $<sup>^{*}</sup>$  Older instruments may require additional modifications in order to be retro-fitted with the new SO $_{2}$  module. Please contact us to verify your serial number.

MBW Calibration Ltd. Seminarstrasse 55/57 CH-5430 Wettingen Switzerland

Phone +41 56 437 28 30 Fax +41 56 437 28 40

www.mbw.ch sales@mbw.ch

